## **Inspired Expeditions**

The UC Santa Cruz Travel Program for the Curious

# NORTHERN ITALY from the Alps to the Adriatic

April 2-16, 2025

15 days for \$6,074 total price from San Francisco (\$5,395 air & land inclusive plus \$679 airline taxes and fees)





This leisurely exploration of Italy's varied northern regions, from the romantic Lake District and dramatic Cinque Terre to beloved Tuscany, the majestic Dolomites, and canal-laced Venice, offers a refreshing perspective on a well-known land. In the company of our congenial small group, we celebrate the Italian penchant for hospitality, good food, and good living. In a word, *splendido*!

#### **ITINERARY IN BRIEF**

Day 1: April 2, 2025 Depart U.S. for Milan

Days 2-4: April 3-5, 2025

Stresa

Bolzano

Days 5-7: April 6-8, 2025 Santa Margherita

Days 8-10: April 9-11, 2025 Radda-in-Chianti

Days 11-12: April 12-13, 2025

Days 13-14: April 14-15, 2025 Venice

Day 15: April 16, 2025 Depart Venice for U.S.

#### **TOUR HIGHLIGHTS**

- Relaxing three-night stay on Lake Maggiore
- Lake region touring, including medieval Orta San Giulio and Stresa
- Cruise to Isola Bella, with palace and gardens tour
- Full-day Cinque Terre excursion featuring Vernazza
- Visit to medieval Lucca
- Beautiful Florence
- Winery visit and tasting
- Majestic Dolomites
- Venice sightseeing
- Outstanding small group accommodations

### **Northern Italy,** *Continued*:

#### Your Tour Price Includes:

- Round-trip air transportation from listed city
- 13 nights' accommodations in Superior First Class and First Class hotels
- 23 meals: 13 breakfasts, 3 lunches, 7 dinners
- Extensive sightseeing, as described, including all entrance fees
- Services of an Odysseys Unlimited Tour Director
- Private motorcoach transportation throughout your trip
- Luggage handling for one bag per person
- Gratuities for local guides, dining room servers, airport and hotel porters, and all drivers



#### \*Pricing:

\$6,074 air & land inclusive from San Francisco. Prices are per person based on double occupancy and include airline taxes, surcharges, and fees of \$679, which are subject to change until final payment is made. Land only price is \$4,595; airport arrival and departure transfers not included. Single travelers please add \$1,395. A 3-day/2-night post-tour "Venice – On Your Own" extension is available for \$495 total price (single travelers please add \$355). Airline upgrades on round-trip Trans-Atlantic flight: Business Class – \$3,995 per person; Premium Economy – \$1,795 per person in addition to the above costs (upgrade is subject to availability and pricing is subject to change). Please note: This trip involves considerable walking up hills or stairs, and on uneven or cobblestone streets. You should be in good physical condition to enjoy the tour to its fullest.

\*PLEASE NOTE: Your \$500 per person deposit (\$200 per person is non-refundable) secures your space(s) on this tour. Full payment is due at least 95 days prior to departure and may be made by personal check or credit card. Meanwhile our tour operator, Odysseys Unlimited, will send you the tour brochure with a detailed day-by-day itinerary and booking terms and conditions when it becomes available.

**REGISTRATION FORM** To register for this tour, please call our tour operator, Odysseys Unlimited, Inc., directly at 888-370-6765. Or you may mail your registration form and deposit check to Odysseys Unlimited, Inc., One Newton Place, 275 Washington Street, Suite 300, Newton, MA 02458. Enclosed is my/our deposit for \$ (\$500 per person) for person(s). This secures my/our space on the following tour: Northern Italy, April 2-16, 2025. Make check payable to Odysseys Unlimited, Inc., or please charge my/our deposit to: Room preference (subject to availability when tour details and brochure are finalized): O Double occupancy (standard) O I desire a single room (limited availability) Full Passport Name \_\_\_\_\_ Date of Birth \_\_\_\_\_\_ Gender \_\_\_\_\_ Gender \_\_\_\_\_ \_\_\_\_ Date of Birth \_\_\_\_ Full Passport Name \_\_\_ \_\_\_\_\_ City \_\_\_\_\_ State \_\_\_\_ Zip \_ Street Address ) Cell ( ) E-mail Phone: Home ( Please book my/our air from \_\_\_\_\_ \_\_\_\_\_ I/We request an air upgrade to \_\_\_\_\_

Post-Tour "Venice -- On Your Own" Extension: Please sign me/us up